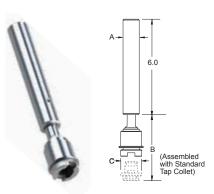
Tension & Compression Tap

CAT40 & Straight Shank Tension & Compression Tap Holders



CAT40 Shank

- · Tension & Compression style has axial float for precise thread pitch
- Holders travel in tension .75"/compression .37"
- Uses popular Bilz style quick-change collet system (see page 622).



Straight Shank

CAT40 Tension & Compression Tap Holders							
Taper	Collet Size	Gage Length (B)*	С	L	Part #		
CAT40	Bilz #1	4.56	1.75	1.38	RC4THT01456		
CAT40	Bilz #2	6.47	2.25	1.38	RC4THT02647		

^{*} The "B" dimension is the assembled length including standard tap collet

Straight Shank Tension & Compression Tap Holders						
Shank ø	Collet Size	B*	С	Part #		
1.00	Bilz #1	2.50	1.50	RTHSST01850		
1.25	Bilz #2	3.25	1.88	RTHSST02925		

^{*} The "B" dimension is the assembled length including standard tap collet